

VEA CHAIR
5000



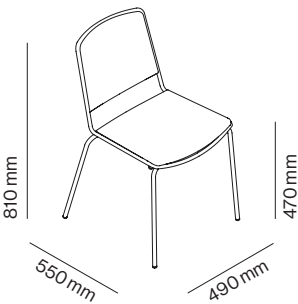
DESCRIPTION / DESCRIZIONE

en Vea is a versatile and contemporary seating collection that combines simple shapes with a wide choice of frames, colours and finishes. The metal perimeter that perfectly follows the lines of the seat and backrest, strengthens the seat and creates an effect of refinement and essentiality. Vea, also available in the upholstered versions, is ideal for tasteful furnishing contract, office and residential environments.

it Vea è una collezione di sedute versatile e contemporanea che combina la semplicità delle forme ad un'ampia scelta di telai, colori e finiture. Il perimetro metallico che segue le linee del sedile e dello schienale irrobustisce la seduta e crea un effetto raffinato ed essenziale. Vea, disponibile anche imbottita, è ideale per arredare con gusto ambienti contract, ufficio e contesti residenziali.

VEA CHAIR
4 legs, Ø 16 mm
4 gambe, Ø 16 mm

5000



fire retardant polypropylene version
versione in polipropilene ignifugo



fire retardant upholsteries
rivestimenti ignifughi



CL1 IM*
*TEST IM
Fenice, Step
Melange



version in compliant with Minimum Environmental Criteria
versione conforme ai Criteri Ambientali Minimi



stackable up to 6 pcs
impilabile
fino a 6 pezzi



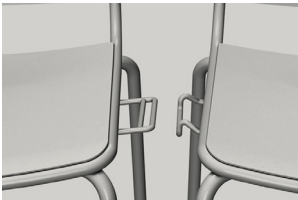
UNIEN 16139:2013



4 VEA CHAIR / 5000	5,5 Kg	1 pc 0,48 mc	4 boxes / EU pallet 120x80x210h cm
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ACCESSORIES / ACCESSORI

3007



alignment links
agganci allineamento

3700B



block for alignment links
blocco agganci

506



trolley (max 8 pcs)
carrello

3012



trolley (max 15 pcs)
carrello



upholstered seat and back
sedile e schienale imbottiti



only upholstered seat
solo sedile imbottito

PRODUCT SUSTAINABILITY SHEET / SCHEDA DI SOSTENIBILITÀ DEL PRODOTTO



MATERIALS USED FOR THE PRODUCT / MATERIALI UTILIZZATI PER IL PRODOTTO

en Veas was designed so that all materials used could be recycled or reused, reducing the waste.

it Veas è stata progettata affinché tutti i materiali utilizzati possano essere riciclati o riutilizzati, riducendo gli sprechi.



Recyclable materials
Materiali riciclabili 96%



Total weight
Peso totale 5,5 kg



Recycled materials
Materiali riciclati 39%

Steel weight
Peso in acciaio 4,28 kg



Disassemblability
Disassemblabilità >99%

PP weight
Peso PP 1,14 kg

Powder coating
Verniciatura a polvere 0,08 kg

OTHER INFO ABOUT THE PRODUCT / ALTRE INFORMAZIONI SUL PRODOTTO

en The automations implemented for Veas's production involve minimal energy consumption and emissions aimed at the lowest possible environmental impact.

it Le automazioni messe in atto per la produzione di Veas prevedono assorbimenti energetici e emissioni minime finalizzate al più basso impatto ambientale possibile.



Renewable energy adopted for production
Energia rinnovabile utilizzata per la produzione >99%

Spare parts availability
Disponibilità di ricambi >10 anni



Powder coat VOC emission
Vernice in polvere Emissione di VOC 0%

Designed for product life
Progettato per la durata del prodotto >15 anni



Made in Italy parts
Componenti Made in Italy >99%

SEAT AND BACKREST / SEDUTA E SCHIENALE

polypropylene
polipropilene



315



350



302



360



370



365



315



370

fire retardant polypropylene
polipropilene ignifugo

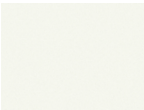


Our types of polypropylene include: polypropylene and fire retardant polypropylene. Do not use acid or alkaline based cleaning products. Do not use detergents, steel wool, dishwashing detergents or the like. Sharp or pointed objects may damage the surface. Any hot or wet object may cause surface damage. Clean the surface regularly with a soft cloth to remove dust. To remove light dirt, use a soft cloth and a neutral household cleaner.

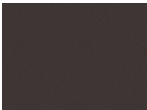
Le nostre tipologie di polipropilene comprendono: polipropilene e polipropilene ignifugo. Non utilizzare prodotti per la pulizia a base acida o alcalina. Non utilizzare detergenti, lana di acciaio, detersivi per stoviglie o simili. Oggetti appuntiti o taglienti possono danneggiare la superficie. Qualsiasi oggetto caldo o bagnato potrebbe provocare danni alla superficie. Pulire la superficie regolarmente con un panno soffice per rimuovere la polvere. Per rimuovere lo sporco leggero utilizzare un panno soffice e un prodotto per le pulizie di casa neutro.

FRAME / STRUTTURA

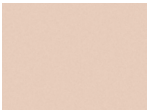
powder coated steel
acciaio verniciato



296
textured
raggrinzato
RAL 9010



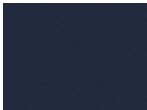
819
textured
raggrinzato
RAL 8019



420
textured
raggrinzato



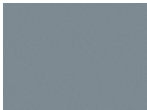
333
textured
raggrinzato
RAL 3003



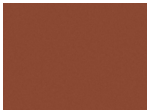
111
textured
raggrinzato
RAL 5011



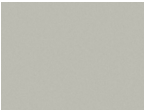
203
textured
raggrinzato
RAL 6003



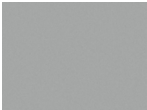
700
textured
raggrinzato
RAL 7000



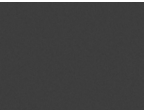
444
textured
raggrinzato
RAL 8004



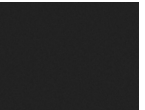
301
textured
raggrinzato
RAL 7044



131
textured
raggrinzato
RAL 9006



148
textured
raggrinzato
RAL 7016



120
textured
raggrinzato
RAL 9005

ecological chromed steel
acciaio cromato ecologico



eco-chrome
cromo ecologico

Our types of metals include: chromed metals and painted metals. Do not use acid or alkaline based cleaning products. Do not use detergents, steel wool, dishwashing detergents or the like. Sharp or pointed objects may damage the surface. Any hot or wet object may cause surface damage. Clean the surface regularly with a soft cloth to remove dust. To remove light dirt, use a soft cloth and a neutral household cleaner.

Le nostre tipologie di metallo comprendono: metalli cromati e metalli verniciati. Non utilizzare prodotti per la pulizia a base acida o alcalina. Non utilizzare detergenti, lana di acciaio, detersivi per stoviglie o simili. Oggetti appuntiti o taglienti possono danneggiare la superficie. Qualsiasi oggetto caldo o bagnato potrebbe provocare danni alla superficie. Pulire la superficie regolarmente con un panno soffice per rimuovere la polvere. Per rimuovere lo sporco leggero utilizzare un panno soffice e un prodotto per le pulizie di casa neutro.

CLEANING AND MAINTENANCE / PULIZIA E MANUTENZIONE

STEEL / ACCIAIO

en Our types of metals include: chromed metals and painted metals. Do not use acid or alkaline based cleaning products. Do not use detergents, steel wool, dishwashing detergents or the like. Sharp or pointed objects may damage the surface. Any hot or wet object may cause surface damage. Clean the surface regularly with a soft cloth to remove dust. To remove light dirt, use a soft cloth and a neutral household cleaner.

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CHROMED STEEL / ACCIAIO CROMATO

en Do not use acid or alkaline based cleaning products. Do not use detergents, steel wool, dishwashing detergents or the like. Sharp or pointed objects may damage the surface. Any hot or wet object may cause surface damage. Clean the surface regularly with a soft cloth to remove dust. To remove light dirt, use a soft cloth and a neutral household cleaner

it Non utilizzare prodotti per la pulizia a base acida o alcalina. Non utilizzare detergenti, lana di acciaio, detersivi per stoviglie o simili. Oggetti appuntiti o taglienti possono danneggiare la superficie. Qualsiasi oggetto caldo o bagnato potrebbe provocare danni alla superficie. Pulire la superficie regolarmente con un panno soffice per rimuovere la polvere. Per rimuovere lo sporco leggero utilizzare un panno soffice e un prodotto per le pulizie di casa neutro.

FIRE RETARDANT UPHOLSTERIES / RIVESTIMENTI IGNIFUGHI



CAT. C, REMIX 3 - KVADRAT



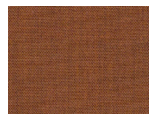
163



123



143



933



452



173



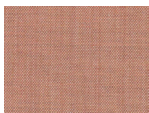
242



733



346



612

COMPOSITION / COMPOSIZIONE

90% new wool, 10% nylon

WEIGHT / PESO

420 g/lin.m, 13.6 oz/ly

ABRASION RESISTENCE / RESISTENZA ABRASIONE

100.000 Martindale rubs, EN ISO 12947

FIRE RETARDANT TEST / TEST IGNIFUGO

AS/NZS 1530.3 • BS 5852 crib 5 with treatment • BS 5852 part 1 • IMO FTP Code 2010 Part 7 with treatment • IMO FTP Code 2010 Part 8 • NF D 60 013 • NFPA 260 • SN 198 898 5.3 with treatment • UNI 9175 1IM • US Cal. Bull. 117-2013 • EN 1021-1/2 • AS/NZS 3837 class 2 • ÖNORM B1/Q1 • ASTM E84 Class A Unadhered • ASTM E84 Class A Adhered • GB 50222 B1 with treatment (Chinese) • EN 13501 B-s2, d0 with treatment

CLEANING RULES / NORME DI PULIZIA

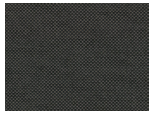
Vacuum clean frequently, ideally every week. Remove stains as soon as they occur, with clean warm water or sparkling water. Extraction clean when necessary. Extraction cleaning might dissolve water-based glue. Pay attention to temperature and amount of cleaning fluid. Disinfection, see kvadrat.dk

Passare spesso l'aspirapolvere, possibilmente ogni settimana. Rimuovere le macchie non appena si formano, con acqua calda pulita o acqua calda o frizzante. Pulire a estrazione quando necessario. La pulizia a estrazione può sciogliere la colla a base d'acqua. Prestare attenzione alla temperatura e alla quantità di liquido detergente. Disinfezione, vedi kvadrat.dk

VEA CHAIR 5000

mara

CAT. C, FIELD 2 - KVADRAT



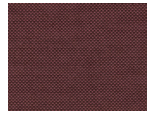
0182



0242



0463



0663



0763



0773



0782



0943

COMPOSITION / COMPOSIZIONE

100% Trevira CS

WEIGHT / PESO

450 g/lin. m (14.51 oz/ly)

ABRASION RESISTENCE / RESISTENZA ABRASIONE

80.000 Rubs Martindale (EN ISO 12947)

FIRE RETARDANT TEST / TEST IGNIFUGO

NF D 60 013 • US Cal. Bull. 117-2013 • NFPA 701 • BS 5852 Crib 5
• EN 1021-1/2 • AS/NZS 3837 class 1 • IMO FTP Code 2010 Part 8 • DIN 4102 B1 • NF P 92 507 M1 • FAR 25.853 • UNI 9175 1IM
• UNI 9177 Classe 1 • BS 5867 part 2 type B • SN 198 898 5.2
• EN 13501-1, B-s1, d0 • ÖNORM B1/Q1 • CAN ULC S102 • CAN ULC S109 • IMO FTP Code 2010 Part 5 • GB 8624 B1 • ASTM E84 Class A Unadhered

CLEANING RULES / NORME DI PULIZIA

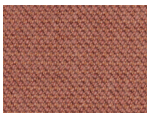
Vacuum clean frequently, ideally every week. Remove stains as soon as they occur, with clean warm water or sparkling water. Extraction clean when necessary. Extraction cleaning might dissolve water-based glue. Pay attention to temperature and amount of cleaning fluid. Disinfection, see kvadrat.dk

Passare spesso l'aspirapolvere, possibilmente ogni settimana. Rimuovere le macchie non appena si formano, con acqua calda pulita o acqua calda o frizzante. Pulire a estrazione quando necessario. La pulizia a estrazione può sciogliere la colla a base d'acqua. Prestare attenzione alla temperatura e alla quantità di liquido detergente. Disinfezione, vedi kvadrat.dk

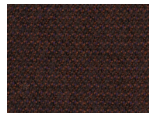
CAT. C, CAPTURE - GABRIEL



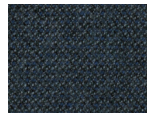
3001



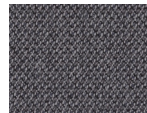
3601



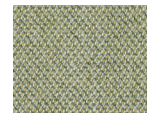
3701



3801



4601



5101



6601



7401

COMPOSITION / COMPOSIZIONE

85% New Zealand wool, 15% Polyamide

WEIGHT / PESO

475 g/lm — 15.32 oz/lin.yd

ABRASION RESISTENCE / RESISTENZA ABRASIONE

200,000 — rubs martindale (EN ISO 12947-2)
200,000 — rubs martindale (ASTM D4966) (heavy duty upholstery)

FIRE RETARDANT TEST / TEST IGNIFUGO

BS EN 1021 1&2 Cigarette and Match • BS 5852 Part 10,1 Cigarette & Match, The Furniture and Furnishing Regulations 1988 • Class Uno UNI 9175 Class 1 EMME • CA TB 117-2013 • ASTM E 84 Class 1

FIRE RETARDANT UPHOLSTERIES / RIVESTIMENTI IGNIFUGHI

CAT. C, CAPTURE - GABRIEL

4601510166017401

3001360137013801

CLEANING RULES / NORME DI PULIZIA

Always follow the manufacturer's instructions and finish by wiping with a damp cloth.

Seguire sempre le istruzioni del produttore e finire con un panno umido.

REV092026

MARA SRL | Via Adua 11, 25050 Passirano (BS) Italy | T. +39 030 6857568 | mara.srl.it

VEA CHAIR 5000

mara

CAT. B, STEP MELANGE - GABRIEL



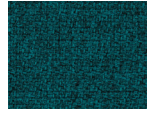
60004



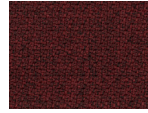
60011



60021



67007



64159



68121



65011

COMPOSITION / COMPOSIZIONE

100% Trevira cs

WEIGHT / PESO

470 g/lm, 15,16 oz/lin.yd

ABRASION RESISTENCE / RESISTENZA ABRASIONE

100.000 rubs martindale (EN ISO 12947-2), 100,000 double rubs wyzenbeek (ASTM D4157-07) (heavy duty upholstery)

FIRE RESISTANCE / RESISTENZA AL FUOCO

DIN 4102 - B1 • NFP 92-503/504/505 M1 • BS EN 1021 1&2 Cigarette and Match • BS EN 1021-1 Cigarette • BS 5852 Crib 5 • ÖNORM A3800-B1-B3825-Q1 UK • FAR/JAR 25.853 (a) (i) (ii) • AM 18 - NFD 60-013-(only for fabric) • CA TB 117-2013 • Class Uno UNI 9175 Class 1I EMME • DIN EN 13501-1B-s1,d0 • IMO MSC 307(88) Annex 1 part 8 • MED Certificate IMO • IMO MSC 307(88) Annex 1 part 8 UK • MED Certificate IMO UK • CAN/ULC-S102.2 • CAN/ULC-S109

CLEANING RULES / NORME DI PULIZIA

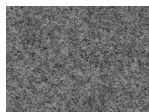
Step Melange is made of Trevira CS which is a polyester material suited for environments with special requirements for cleaning. Can be wiped with Virkon S, Actichlor Plus, Prime Source ren-93 or Ethanol (70-85%). Always follow the manufacturer's instructions and finish by wiping with a damp cloth.

Step Melange è realizzato in Trevira CS, un materiale in poliestere adatto ad ambienti con particolari esigenze di pulizia. Può essere pulito con Virkon S, Actichlor Plus, Prime Source ren-93 o etanolo (70-85%). Seguire sempre le istruzioni del produttore e finire con un panno umido.

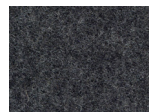
CAT. B, FENICE - PUGI



601



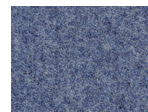
602



603



452



301



505

COMPOSITION / COMPOSIZIONE

75% WO 25% PA

WEIGHT / PESO

335 ± 7% / 500 ± 7% gr./m²-gr./mtl.

ABRASION RESISTENCE / RESISTENZA ABRASIONE

100.000 ± 20% cicli (UNI EN ISO 12947)

CERTIFICATIONS / CERTIFICAZIONI

Misura del coefficiente di assorbimento acustico UNI EN ISO 354:2003 • Rapporto di misura del coeff. di assorbimento acustico UNI EN ISO 10534-2 • Rapp.di Prova Classe 1IM-con schiuma standard ignifuga con densità 25 kg3 • BS 5852 Crib N°5 with standard Foam 20/22 Kg/cu.m-CON TRATT. A RICHIESTA • EN 1021 Part 1-2 using a standard Foam 20/22 Kg/cu.m. • Calif. Bull.117 June 2013

CLEANING RULES / NORME DI PULIZIA

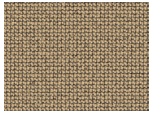
Vacuum regularly with a smooth nozzle, without brushing.

Usare con regolarità l'aspirapolvere a beccuccio liscio, senza spazzolare.

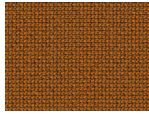
VEA CHAIR 5000

mara

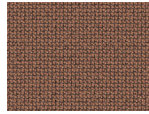
Cat. A, CURA GABRIEL



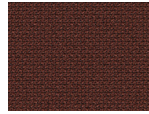
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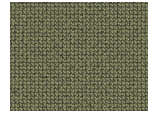
62082



61257



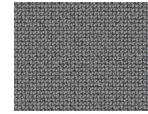
61258



68261



66165



60110



60019



60999

COMPOSITION / COMPOSIZIONE

100% Post-consumer recycled polyester

WEIGHT / PESO

420 g/lm — 13.55 oz/lin.yd

ABRASION RESISTENCE / RESISTENZA ABRASIONE

100,000 — rubs martindale (EN ISO 12947-2) • 100,000 — double rubs wyzenbeek (ASTM D4157) (heavy duty upholstery)

CERTIFICATIONS / CERTIFICAZIONI

EN 29053 & ISO 9053-1 (airflow resistance) M104146/37 • BS EN ISO 12947-2/14465 In accordance with EN 14465 144420818 • ASTM D4157-07 Wyz abrasion (heavy duty) 100k 25-001498 • BS EN ISO 12945-2 144420818b • ASTM D3511 Pilling 25-001498 • BS EN ISO 105 B02 Method 2 2022AN0130 • AATCC 16 Light fastness 2022AN0130 • BS EN ISO 105-X12 Rubbing dry/wet 2022AN0130 • AATCC 8 or 116 Dry/wet crocking 2022AN0130 • ASTM D5034 Breaking force 3-24458-3 • ASTM D4034 Yarn slippage at a sewn seam 3-24458-4 • BS EN ISO 13936-2 206700 • BS EN ISO 6330 6M 60 C PC Flat dry Dimensional Stability to Washing at

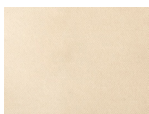
60dg.C 206700 • BS EN 1021 1&2 Cigarette and Match 35 kg/m3 CMHR foam 23/63168/05/25 • BS EN 1021-1 Cigarette 20-22 kg/m3 non-fire retardant polyurethane foam 23/63236G/06/25 • Class Uno UNI 9175 Class 1I EMME 26,5 kg/m3 polyurethane foam 391540/1 • CA TB 117-2013 25-001498 • ASTM E 84 Class 1(Adhered) Adhered 3-39562-0 • BS 5852 Crib 5 (option flame retardant) 35 kg/m3 CMHR foam 23/61362F/12/24 • Class Uno UNI 9175 Class 1I EMME(option flame retardant)381482/1 • Ansi/Bifma VOC test M7:1 392-2025-00484401 • Internal test according BIFMA HCF 8.1 and ACT Method 11:10 Sodium Hypochlorite 5,25-6,25% 20201005 • Internal test according BIFMA HCF 8.1 and ACT Method 11:10 Sodium Hypochlorite 5,25-6,25% 20220228 • Material Safety Data Sheet • Environmental Product Declaration (EPD)

CLEANING RULES / NORME DI PULIZIA

Wash or dry cleaning P(W). Cura is made of polyester which is a material suited for environments with special requirements for cleaning. Do not use solvents, bleaches, synthetic detergents, polishes or aerosol spray. Do not put in the dryer and do not iron.

Lavare o lavare a secco P(W). Cura è realizzato in poliestere, un materiale adatto ad ambienti con requisiti particolari in materia di pulizia. Non usare solventi, candeggine e detergenti chimici o spray per lucidare. Non mettere nell'asciugatrice e non stirare.

Cat. A, VELVET



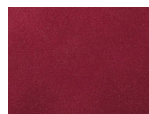
14406



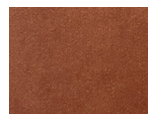
16430



16040



14423



16610



14438



16425

COMPOSITION / COMPOSIZIONE

100% inherent FR polyester

WEIGHT / PESO

Weight 325 g/m² | 9.59 oz/yd² • Width 138-140 cm | 54" • Piece length ± 49 m | 53 yd • Dye batch length ± 200 m | 218 yd

ABRASION RESISTENCE / RESISTENZA ABRASIONE

50.000 cycles MARTINDALE

CERTIFICATIONS / CERTIFICAZIONI

Breaking strength ISO 13934-1 Warp 1200N Weft N 820N • Tear resistance

EN ISO 13937-3 Of the warp 49N Of the weft 37N • Seam slippage ISO 13936-2 Warp 1.50 mm Weft 1.00 mm • Abrasion resistance ISO 12947-2 Colour degradation at 3000 rubs 4 - 5 Complete wear out 60.000 rubs • Colour fastness to light EN ISO 105 B02 Colour 5 - 6 • Colour fastness to rubbing EN ISO 105-X12 Dry 4 - 5 Wet 4 - 5 • Fastness to water EN ISO 105-E01 Colour 4 • Dimensional change in domestic washing and drying EN ISO 5077 Warp 0.5 % EN ISO 6330 Weft 0.5 %

CLEANING RULES / NORME DI PULIZIA

Clean with damp soapy cloth and rinse well with clean water. Do not use solvents, bleaches, synthetic detergents, polishes or aerosol spray.

Pulire con tessuto inumidito ed insaponato e sciacquare bene con acqua pulita. Non usare solventi, candeggine e detergenti chimici o spray per lucidare.

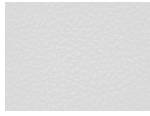
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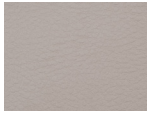
VEA CHAIR 5000

mara

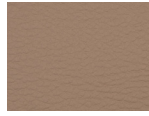
CAT. A, ECO-LEATHER GAZEBO - LEDERPLAST



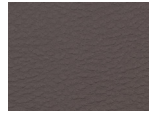
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151



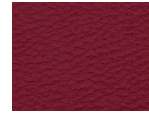
1194



6986



4981



726



991

COMPOSITION / COMPOSIZIONE

87,5 % P.V.C. Plastificato, 8,1 % Poliestere, 4,4 % Cotone

WEIGHT / PESO

640 ± 50 g/m² (UNI EN 2286-2:2001)

ABRASION RESISTANCE / RESISTENZA ABRASIONE

300.000 cicli (UNI EN ISO 5470-2: 2004)

FIRE RESISTANCE / RESISTENZA AL FUOCO

UNI 9175: 2010 Reaction ignition of upholstered furniture exposed to a small flame CLASS 1IM • BS 1021-1: 2014 Assessment of the ignitability of upholstered furniture – Part 1: Ignition source smouldering cigarette • BS 1021-1: 2014 Assessment of the ignitability of upholstered furniture – Part 2: Ignition source match flame equivalent • BS 5852 parte 1: 1979 Match flame equivalent test • The material complies with the requirements of BS 7176:

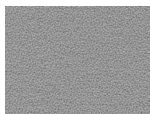
2007+A1: 2011 for the hazard category LOW HAZARD • California Technical Bulletin 117:2013 • IMO Resolution MSC.307(88) - FTP CODE 2010 – PART 8 • AFNOR NF P 92 503 – M2 • ISO 3795: 1989 • FAR 25.853 Part 25 Appendix F Vertical test Par (a) (1) (ii)

CLEANING RULES / NORME DI PULIZIA

Clean with damp soapy cloth and rinse well with clean water. Do not use solvents, bleaches, synthetic detergents, polishes or aerosol spray.

Pulire con tessuto inumidito ed insaponato e sciacquare bene con acqua pulita. Non usare solventi, candeggine e detergenti chimici o spray per lucidare.

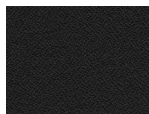
CAT. A, MIRAGE - PUGI



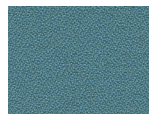
629



625



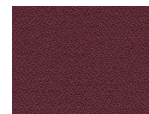
651



379



332



234



231



533



53



426

COMPOSITION / COMPOSIZIONE

100% PL FR (Tr Cs)

WEIGHT / PESO

330 ± 10% / 460 ± 10% gr./m²-gr./mtl.

ABRASION RESISTANCE / RESISTENZA ABRASIONE

100.000 ± 20% cicli (UNI EN ISO 12947:2000)

CERTIFICATIONS / CERTIFICAZIONI

Rapporto di misura della resistenza al flusso d'aria secondo la norma ISO 9053-2 • Classe 1 Sipari, Drappaggi, Tendaggi Classe 1IM - Rapporto di prova • EN ISO 6940/6941: BS 5852 Crib N°5 using a CM Foam 35 Kg/cu.m.

• B1 DIN 4102 • EN 1021 Part 1-2 using a CM Foam 35 Kg/cu.m. • EN 13773 Burning Behaviour: Class 1 • EN 13501-1 esp 1,2: B-s1, • Calif.Bull.117 June 2013 • Fire Protection Classification: 5.3 • M1 + NF D 60-013:2006 AM18 • FAR.25853 Classification: yes • B1 - OENORM 3800 PART 1 + OENORM B3825 • Azimut • MED/3.19 MED/3.21: Draperies, Curtains and Bedding comp • MED annex A.1 item:A.1/3.20 Upholstered Furniture

CLEANING RULES / NORME DI PULIZIA

Vacuum regularly with a smooth nozzle, without brushing.

Usare con regolarità l'aspirapolvere a beccuccio liscio, senza spazzolare.

REV092026

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