



Control Union Certifications B.V.
Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
Phone: +31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU846935MUL-2025-00134817
Scope Certificate Version Number: CU846935MUL-2026-00020277

Control Union Certifications certifies that

Carvico S.p.A.

Textile Exchange-ID (TE-ID): TE-00003420
License Number: CB-CUC-846935
Via Don A. Pedrinelli 96
Lombardia, Lombardia, IT-25, Italy, IT

has been audited and found to be in conformity with the

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)
RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Dyeing (PR0008)*, Finishing (PR0012)*, Knitting (PR0015)*, Pre-treatment (PR0021)*, Preparatory (PR0022)*, Washing, laundering (PR0032)*, Warehousing, distribution of non-final products (PR0031)*, Printing (PR0023)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:
2026-12-13

Audit criteria:
Global Recycled Standard V4.0; Recycled Claim Standard V2.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Certification Body



Standard's logo



Zwolle, 2025-12-14
Last updated: 2026-02-26
On behalf of the Managing Director
Peter Toth | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS RCS certified. Proof of GRS RCS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



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Carvico S.p.A.

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Under the scope of this certificate, the following products are covered.

Products Appendix

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	35.0% Elastane (Spandex) (RM0160) 33.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 32.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	78.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 22.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	53.0% Recycled post-consumer Polyester (RM0189) 47.0% Polybutylene terephthalate (PBT) (RM0386)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	82.0% Recycled post-consumer Polyester (RM0189) 18.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	49.0% Polybutylene terephthalate (PBT) (RM0386) 51.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	22.0% Other [Elastolefin] (RM0262) 78.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	47.0% Recycled pre-consumer Polybutylene terephthalate (PBT) (RM0389) 53.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024

Place and date of issue:



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Carvico S.p.A.

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	53.0% Recycled post-consumer Polyester (RM0189) 47.0% Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	74.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 22.0% Elastane (Spandex) (RM0160) 4.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	28.0% Elastane (Spandex) (RM0160) 72.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	41.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 18.0% Recycled pre-consumer Elastane (Spandex) (RM0162) 41.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	RCS (RCS 100)	TE-00003420, TE-00134626, TE-00134625
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	13.0% Elastane (Spandex) (RM0160) 43.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 44.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	85.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 15.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	20.0% Elastane (Spandex) (RM0160) 80.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	40.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 20.0% Other [Elastolefin] (RM0262) 40.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024

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Carvico S.p.A.

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	39.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 21.0% Elastane (Spandex) (RM0160) 40.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	42.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 42.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 16.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	13.0% Elastane (Spandex) (RM0160) 87.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	39.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 22.0% Elastane (Spandex) (RM0160) 39.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	42.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 15.0% Elastane (Spandex) (RM0160) 43.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	26.0% Elastane (Spandex) (RM0160) 74.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	28.0% Elastane (Spandex) (RM0160) 36.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 36.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	44.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 44.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 12.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024

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Carvico S.p.A.

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	51.0% Recycled post-consumer Polyester (RM0189) 49.0% Polyester (RM0186)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	22.0% Elastane (Spandex) (RM0160) 78.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	20.0% Elastane (Spandex) (RM0160) 40.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 40.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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Carvico S.p.A.

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
Carvico S.p.A. (main) TE-00003420	Via Don A. Pedrinelli 96 Lombardia Lombardia, IT-25 Italy, IT	Dyeing (PR0008) Finishing (PR0012) Knitting (PR0015) Pre-treatment (PR0021) Preparatory (PR0022) Washing, laundering (PR0032)	RCS GRS

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
ERIXMAR HK Limited TE-00134626	DD125, Lot 147, 148 and 158 Lau Fau Shan Yuen Long Hong Kong, HK Hong Kong SAR China, HK	Warehousing, distribution of non-final products (PR0031)	RCS GRS
LIEN VIET LOGISTICS JOINT STOCK COMPANY TE-00134625	Lot CN2.4 & KB4.3, MP Dinh Vu IZ, Dong Hai 2 Ward, Hai An District 180000 Haiphong Hải Phòng, VN-HP Vietnam, VN	Warehousing, distribution of non-final products (PR0031)	RCS GRS

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Carvico S.p.A.
GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)
RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certification body	Expiry date	Address	Process categories	Standards
ALFATEX SRL TE-00050412	Control Union Certifications B.V.	2026-04-04	VIA CASTELLETTO TICINO 131 28040 BORGIO TICINO Piemonte, IT-21 Italy, IT	Preparatory (PR0022)	GRS
HUNG YEN KNITTING & DYEING CO., LTD TE-00030738	Control Union Certifications B.V.	2026-05-18	Pho Noi Textile Garment Industrial Park, Nghia Hiep Commune Yen My District Hung Yen, VN-66 Vietnam, VN	Dyeing (PR0008) Finishing (PR0012) Knitting (PR0015) Pre-treatment (PR0021) Preparatory (PR0022) Printing (PR0023) Washing, laundering (PR0032)	GRS
TINTORIA FINISSAGGIO 2000 S.R.L. TE-00048024	ICEA - istituto per la certificazione etica e ambientale	2026-04-21	VIA 2 GIUGNO 13866 MASSERANO Piemonte, IT-21 Italy, IT	Finishing (PR0012)	GRS

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BUREAU
VERITAS

Bureau Veritas Certification

CARVICO S.P.A.

Via Don A. Pedrinelli, 96 – 24030 Carvico (BG)

Bureau Veritas Italia S.p.A. certifies that the methods used to conduct the Environmental Footprint Assessment Study and the related results are in conformity with the requirements of Recommendation (EU) 2021/2279, as well as the PEF Guidelines, the relevant PCR, and the Regulation implementing the scheme.

MADE GREEN ITALY

Scope:

Via Don A. Pedrinelli, 96 – 24030 Carvico (BG) – Italy

Product/service (functional unit): “1 m² of non-laddering synthetic fabric”

Reference PCR: TESSUTI DI FILATI SINTETICI (ESCLUSI QUELLI AD ALTA TENACITA' O COSTITUITI DA LAMELLE O SIMILI) TINTI E/O STAMPATI [NACE 13.20.31] – Version: 1.0 – Valid until 28 July 2027

Life Cycle Stages: The study is of the “Cradle to gate” type; the “upstream” processes (LC1) and “site-level” processes (LC2) have been considered; the distribution phase of the finished product (LC3) has also been considered as an additional phase.

Reference EFDP: “Dichiarazione di impronta ambientale di Prodotto – DIAP di tessuti sintetici indemagliabili - CARVICO”, rev. n. 03, 3 April 2025

Original certification date:	8 August 2024
Expiry date of the previous certification cycle:	N.A.
Certification / renewal audit date:	18 April 2024
Start date of the current certification cycle:	8 August 2024
Subject to continuous and satisfactory maintenance, this certificate is valid until:	7 August 2027

N° Certificate - Revision: IT334960-3

date: 7 April 2025


Gloria Focetola – Local Technical Manager

Address of the certification body:
Bureau Veritas Italia S.p.A., Viale Monza, 347 - 20126 Milan, Italy



PRD N° 009B

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC mutual Recognition Agreements

The verification activity was conducted by Bureau Veritas Italia S.p.A. in accordance with the standards required by DM 03.21.2018, n.56. The details and outcomes of the conducted verifications and the results of the monitoring are reported in the relevant verification reports. Further clarifications regarding the scope of this certificate can be obtained by contacting the organization.



BUREAU VERITAS

Bureau Veritas Certification

Parameter	Unit	Class 4	Class 4	Class 4	Class 4	Class 4	Class 5	Class 5
		CH	SC	CH- GRS	SC - GRS	Tinto filo	CH- GRS	SC - GRS
Grammage	g/m ²	190,5	190,5	187,5	187,5	190	221,5	221,5
Bechmark Class A	mPt/m ²	0,145	0,158	0,143	0,156	0,158	0,169	0,184
Carvico 2022	mPt/m ²	0,112	0,118	0,077	0,080	0,073	0,090	0,092
		Class A	Class A	Class A	Class A	Class A	Class A	Class A

The objectives of the verification were to ensure that:

- a) the methods used to conduct the Environmental Footprint Assessment Study and the related results are consistent with Recommendation (EU) 2021/2279, the PEF Guidelines and the corresponding PCR;
- b) the methods used to conduct the Environmental Footprint Assessment Study are scientifically and technically valid;
- c) the data are appropriate, reasonable and meet the quality requirements;
- d) the interpretation of the results reflects the identified limitations;
- e) the study is transparent, accurate and consistent;
- f) the PEFCR correctly reflect the results of the Environmental Footprint Assessment Study;
- g) the PEFCR comply with the requirements of the PCR and Ministerial Decree No. 56 of 21 March 2018 "Regulation for the implementation of the national voluntary scheme for the assessment and communication of the environmental footprint of products, called «Made Green in Italy», pursuant to Article 21, paragraph 1, of Law No. 221 of 28 December 2015";
- h) the identification of the performance class is correct;
- i) the assurance and quality control of the quantitative information reported in the PEFCR is guaranteed;
- j) the correctness of the qualitative information reported in the PEFCR is guaranteed.

Based on the verifications carried out and the sampling conducted, the above-mentioned objectives can be considered achieved.

Original certification date: **8 August 2024**

Date of issue of this verification certificate: **7 April 2025**

Subject to continuous and satisfactory maintenance, this certificate is valid until: **7 August 2027**

N° Certificate – Revision: IT334960-3

date: **7 April 2025**

Gloria Focetola

GLORIA FOCETOLA – Local Technical Manager

Address of the certification body:
Bureau Veritas Italia S.p.A. - Viale Monza, 347 - 20126 Milan, Italy

Further clarifications on the scope of application of this certificate and the applicable requirements can be obtained by consulting the organization.

To check the validity of this certificate, please visit the website www.bureauveritas.it



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