



Control Union Certifications B.V.  
Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL  
Phone: +31 38 426 0100  
www.controlunion.com

# SCOPE CERTIFICATE

Scope Certificate Number: CU846935MUL-2025-00134817  
Scope Certificate Version Number: CU846935MUL-2026-00020277

Control Union Certifications certifies that

**Carvico S.p.A.**

Textile Exchange-ID (TE-ID): TE-00003420  
License Number: CB-CUC-846935  
Via Don A. Pedrinelli 96  
Lombardia, Lombardia, IT-25, Italy, IT

has been audited and found to be in conformity with the

**GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)**  
**RECYCLED CLAIM STANDARD (RCS) (Version 2.0)**

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Dyeing (PR0008)\*, Finishing (PR0012)\*, Knitting (PR0015)\*, Pre-treatment (PR0021)\*, Preparatory (PR0022)\*, Washing, laundering (PR0032)\*, Warehousing, distribution of non-final products (PR0031)\*, Printing (PR0023)\*

\*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:  
2026-12-13

Audit criteria:  
Global Recycled Standard V4.0; Recycled Claim Standard V2.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Certification Body



Standard's logo



Zwolle, 2025-12-14  
Last updated: 2026-02-26  
On behalf of the Managing Director  
Peter Toth | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC  
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01  
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS RCS certified. Proof of GRS RCS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.  
To authenticate this certificate, please visit [www.TextileExchange.org/Certificates](http://www.TextileExchange.org/Certificates).



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**Carvico S.p.A.**

**GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)**

**RECYCLED CLAIM STANDARD (RCS) (Version 2.0)**

Under the scope of this certificate, the following products are covered.

**Products Appendix**

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	35.0% Elastane (Spandex) (RM0160) 33.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 32.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	78.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 22.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	53.0% Recycled post-consumer Polyester (RM0189) 47.0% Polybutylene terephthalate (PBT) (RM0386)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	82.0% Recycled post-consumer Polyester (RM0189) 18.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	49.0% Polybutylene terephthalate (PBT) (RM0386) 51.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	22.0% Other [Elastolefin] (RM0262) 78.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	47.0% Recycled pre-consumer Polybutylene terephthalate (PBT) (RM0389) 53.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024

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Carvico S.p.A.

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	53.0% Recycled post-consumer Polyester (RM0189) 47.0% Recycled pre-consumer Polyester (RM0188)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	74.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 22.0% Elastane (Spandex) (RM0160) 4.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	28.0% Elastane (Spandex) (RM0160) 72.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	41.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 18.0% Recycled pre-consumer Elastane (Spandex) (RM0162) 41.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	RCS (RCS 100)	TE-00003420, TE-00134626, TE-00134625
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	13.0% Elastane (Spandex) (RM0160) 43.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 44.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	85.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 15.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	20.0% Elastane (Spandex) (RM0160) 80.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	40.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 20.0% Other [Elastolefin] (RM0262) 40.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024

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Carvico S.p.A.

GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)

RECYCLED CLAIM STANDARD (RCS) (Version 2.0)

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	39.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 21.0% Elastane (Spandex) (RM0160) 40.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	42.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 42.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 16.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	13.0% Elastane (Spandex) (RM0160) 87.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	39.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 22.0% Elastane (Spandex) (RM0160) 39.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	42.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 15.0% Elastane (Spandex) (RM0160) 43.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	26.0% Elastane (Spandex) (RM0160) 74.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	28.0% Elastane (Spandex) (RM0160) 36.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 36.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	44.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 44.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 12.0% Elastane (Spandex) (RM0160)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024

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**Carvico S.p.A.**

**GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)**

**RECYCLED CLAIM STANDARD (RCS) (Version 2.0)**

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	51.0% Recycled post-consumer Polyester (RM0189) 49.0% Polyester (RM0186)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	22.0% Elastane (Spandex) (RM0160) 78.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	20.0% Elastane (Spandex) (RM0160) 40.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 40.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00003420, TE-00134626, TE-00134625, TE-00050412, TE-00030738, TE-00048024

Note: \* Quantification (percentages) of material composition is optional. [ ] Square brackets refer to certified components of a product.

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**Carvico S.p.A.**

**GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)**

**RECYCLED CLAIM STANDARD (RCS) (Version 2.0)**

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

**Site Appendix**

Facility name - TE-ID	Address	Process categories	Standards
Carvico S.p.A. (main) TE-00003420	Via Don A. Pedrinelli 96 Lombardia Lombardia, IT-25 Italy, IT	Dyeing (PR0008) Finishing (PR0012) Knitting (PR0015) Pre-treatment (PR0021) Preparatory (PR0022) Washing, laundering (PR0032)	RCS GRS

**Associated Subcontractor Appendix**

Subcontractor name - TE-ID	Address	Process categories	Standards
ERIXMAR HK Limited TE-00134626	DD125, Lot 147, 148 and 158 Lau Fau Shan Yuen Long Hong Kong, HK Hong Kong SAR China, HK	Warehousing, distribution of non-final products (PR0031)	RCS GRS
LIEN VIET LOGISTICS JOINT STOCK COMPANY TE-00134625	Lot CN2.4 & KB4.3, MP Dinh Vu IZ, Dong Hai 2 Ward, Hai An District 180000 Haiphong Hải Phòng, VN-HP Vietnam, VN	Warehousing, distribution of non-final products (PR0031)	RCS GRS

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**Carvico S.p.A.**  
**GLOBAL RECYCLED STANDARD (GRS) (Version 4.0)**  
**RECYCLED CLAIM STANDARD (RCS) (Version 2.0)**

### Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certification body	Expiry date	Address	Process categories	Standards
ALFATEX SRL TE-00050412	Control Union Certifications B.V.	2026-04-04	VIA CASTELLETTO TICINO 131 28040 BORGIO TICINO Piemonte, IT-21 Italy, IT	Preparatory (PR0022)	GRS
HUNG YEN KNITTING & DYEING CO., LTD TE-00030738	Control Union Certifications B.V.	2026-05-18	Pho Noi Textile Garment Industrial Park, Nghia Hiep Commune Yen My District Hung Yen, VN-66 Vietnam, VN	Dyeing (PR0008) Finishing (PR0012) Knitting (PR0015) Pre-treatment (PR0021) Preparatory (PR0022) Printing (PR0023) Washing, laundering (PR0032)	GRS
TINTORIA FINISSAGGIO 2000 S.R.L. TE-00048024	ICEA - istituto per la certificazione etica e ambientale	2026-04-21	VIA 2 GIUGNO 13866 MASSERANO Piemonte, IT-21 Italy, IT	Finishing (PR0012)	GRS

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